



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

Notes

1. Quantity=2
2. If possible, make one piece of aluminum to thickness and then extract two parts from it. This is to keep the part to part variation in thickness as low as possible
3. Machine from IGS file. Tolerances are standard for CNC milling unless noted

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: X.XX +/- 0.010 X.XXX +/- 0.005		NAME	DATE	Lawrence Berkeley Lab Project: UCSF microarray viewer TITLE: Slide Holder Cassette Base 4 Account # 806x01	
		DRAWN			
		CHECKED			
		ENG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL Aluminum		MFG APPR.		SIZE B	
		Q.A.			
FINISH Bead Blast and black anodize		COMMENTS: Drawn by: M. Scheeff x2924			REV
NEXT ASSY	USED ON	SCALE: 1:1.5			WEIGHT:
APPLICATION		DO NOT SCALE DRAWING			SHEET 1 OF 1